

135.75



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3574-6

Job Sheet 167694



Part No: D3574-6

Job Qty: 6 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/7/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

DWG Rev. B✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/6/17	0.00	0.00	Start Up Waterjet1		<i>SC</i>
100	Waterjet	6 pcs		11/6/17	0.00	2.36	Waterjet1		<i>SC</i>
110	QC	6 pcs		11/6/17	0.00	0.00	QC2		<i>SC</i> DAS
120	QC	6 pcs		11/6/17	0.00	0.00	QC8		<i>38</i>
130	Small Fab	6 pcs		11/7/17	0.00	1.27	Small Fab		<i>38</i>
140	QC	6 pcs		11/7/17	0.00	0.00	QC5		<i>38</i>
150	Packaging	6 pcs		11/7/17	0.00	0.00	Packaging3		<i>38</i>
160	QC21-SA	6 Ea		11/7/17	0.00	0.00	QC21		<i>Smp 17/11/14</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04	129	143	0	0

Part Specifications

Specifications could not be found.

Plex 11/6/17 8:49 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S007569

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Cabin Floor Protector

PART NO: D3574-6
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/07/17 Job No: 167694
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DART AEROSPACE LTD		Work Order:	
Description: Cabin Floor Protector		Part Number:	D3574-6
Inspection Dwg: D3574 Rev: B		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.00	1		VDX-02	
7.37	+/-0.030	7.38	1		Tap	
11.00	+/-0.030	11.01	1			
15.25	+/-0.030	15.26	1			
25.87	+/-0.030	25.89	1			
39.75	+/-0.030	39.76	1			
44.75	+/-0.030	44.76	1			
58.38	+/-0.030	58.40	1			
63.50	+/-0.030	63.51	1			
65.25	+/-0.030	65.25	1			
10.25	+/-0.030	10.26	1			
11.87	+/-0.030	11.88	1			
14.75	+/-0.030	14.75	1			
26.00	+/-0.030	26.00	1			
40.87	+/-0.030	40.88	1			
45.00	+/-0.030	45.00	1			
48.00	+/-0.030	48.00	1			
55.13	+/-0.030	55.14	1			
61.25	+/-0.030	61.26	1			
61.88	+/-0.030	61.89	1			
64.63	+/-0.030	64.64	1			
1.13	+/-0.030	1.14	1			
7.63	+/-0.030	7.64	1			
11.00	+/-0.030	11.00	1			
22.10	+/-0.030	22.11	1			
22.50	+/-0.030	22.52	1			
24.50	+/-0.030	24.52	1			
35.13	+/-0.030	35.14	1			
36.50	+/-0.030	36.51	1			
40.00	+/-0.030	40.00	1			
41.88	+/-0.030	41.89	1			
43.63	+/-0.030	43.64	1			
6.75	+/-0.030	6.75	1			
9.50	+/-0.030	9.51	1			

DART AEROSPACE LTD		Work Order:	
Description: Cabin Floor Protector		Part Number:	D3574-6
Inspection Dwg: D3574 Rev: B		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.38	+/-0.030	10.46	1		VDC-00	
14.50	+/-0.030	14.50	1		Tape	
16.75	+/-0.030	16.76	1			
18.94	+/-0.030	18.95	1			
19.00	+/-0.030	19.00	1			
24.13	+/-0.030	24.15	1			
33.88	+/-0.030	33.90	1			
39.50	+/-0.030	39.51	1			
40.25	+/-0.030	40.26	1			
43.50	+/-0.030	43.51	1			
46.60	+/-0.030	46.61	1			
0.125	+/-0.010	0.125	1			

Measured by: SC	Audited by: DAE 38 9-RC	Prototype Approval:	N/A
Date: 17/01/07	Date: NOV 08 01/	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	09.05.15	Dimensions updated per Dwg Rev B	KJ	